

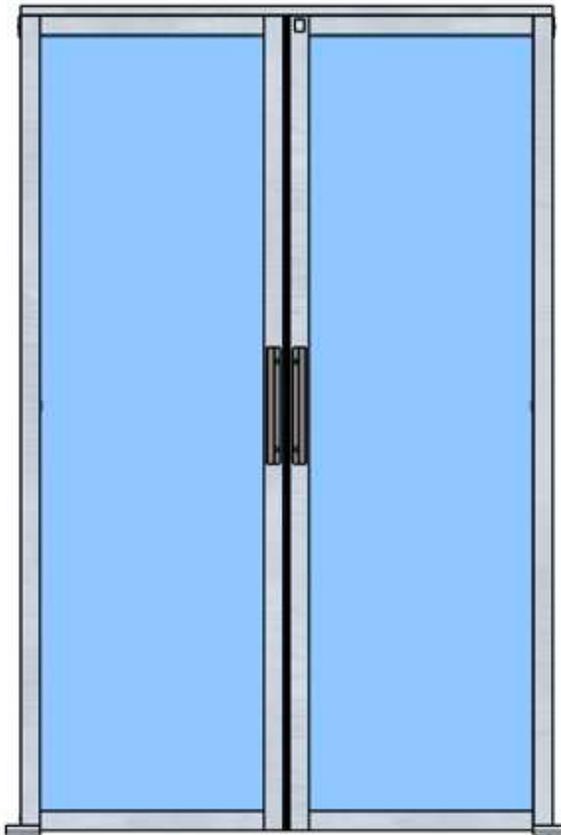


# P5 Aluminum PolarSlide™ Dual Sliding Door Installation Guide

FILE TYPE  
Installation Guide  
PRODUCT TYPE  
Sliding Door

DATE CREATED  
**2025**

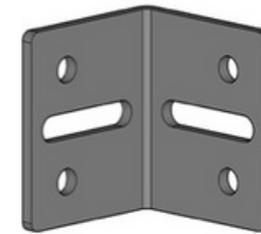
## Part List



PolarSlide™ Sliding Door (Qty. 1)



1/4-14 Hex, Self-Drilling  
Screws  
(Qty. 10)



Alternative  
Attachment Brackets  
(Qty. 2)



- Use caution when using sharp tools while unpacking.
- Wear the necessary personal protective equipment when using power tools.
- Use two or more people for installation.
- Do NOT grease or oil the slide rails.



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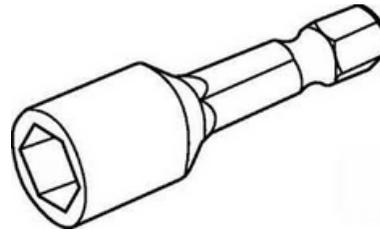
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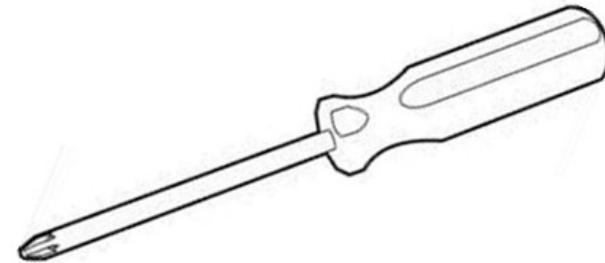
## Tools Needed



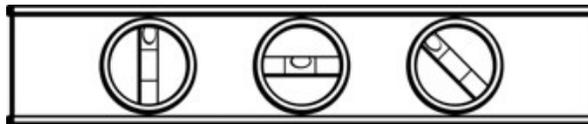
Powered Drill



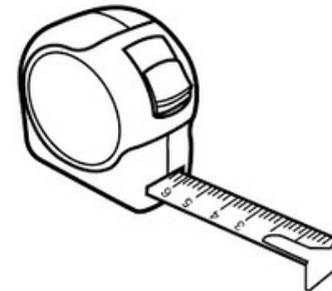
3/8" Hex Socket



Phillips Screwdriver (or bit)



Level



Tape Measure

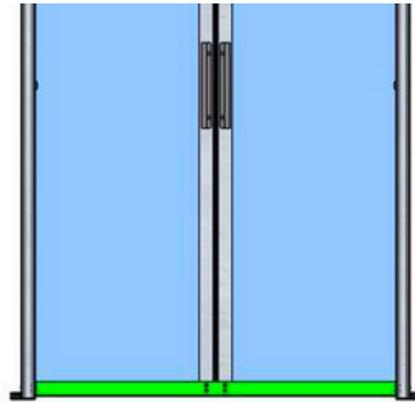


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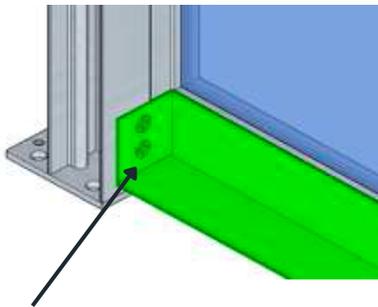
## Step 1 – Receiving & Handling



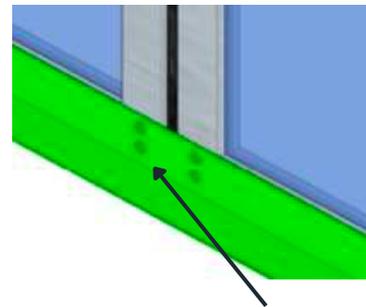
Shipping brace along bottom back of door.

The PolarSlide™ Aluminum Sliding Door comes fully assembled. Leave the following attached until installation is fully complete:

- **Protective Film** over polycarbonate
- **Shrink Wrap** around door handles
- **Shipping Brace**



Shipping brace is attached to the door legs with two screws per side.



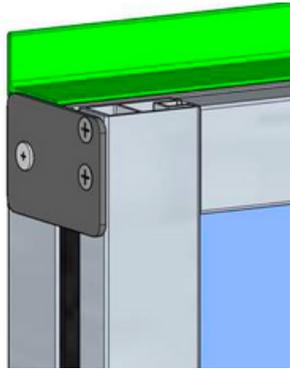
Note: P5 dual doors will also have four more screws at the center of the shipping brace to secure door panels in place. Only these four screws should be removed prior to installation.



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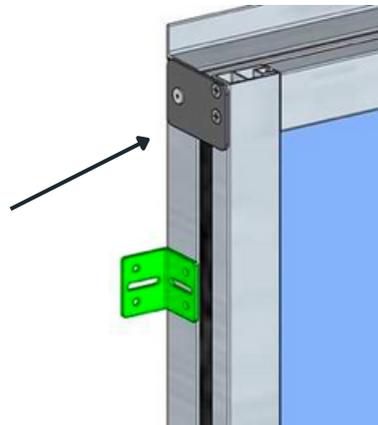
## Step 2A - Typical Attachment

Primary attachment method.

Position the door and make sure it is plumb, level, and square.

- **Primary Attachment:** Using the header flange, attach to racks or supporting infrastructure with 1/4-14 self-drilling screws
- **Alternate Attachment:** In the event header flange cannot be used, use the screws and two brackets to attach legs to racks and/or supporting infrastructure.

NOTE: Do not drill within 2" of closer bracket.



Alternate attachment method.

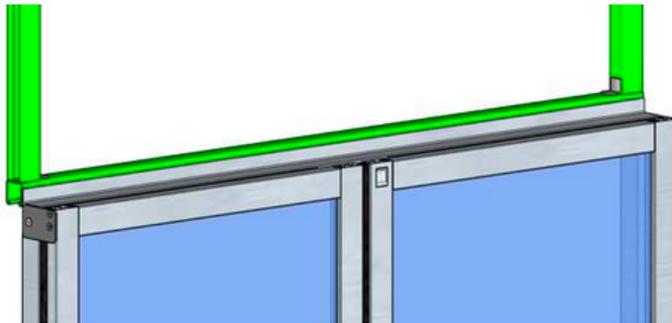


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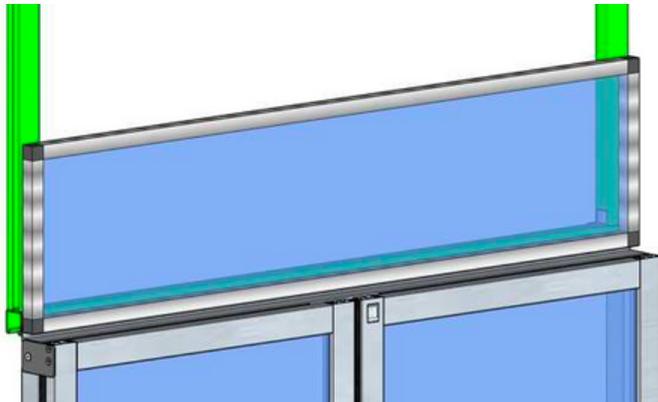
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## Step 2B – Strut Attachment



Sometimes it may be necessary to attach the door via overhead strut if mounting to racks or other supporting infrastructure isn't possible.

- Lower strut until the door's header flange has enough surface area to mount. Attach to strut using provided ¼-14 self-drilling screws.



Similarly, if the door is undersized relative to the racks, an endcap panel may need to be used.

- Mount the door to the strut just as described above.
- Install endcap panel in front of the header flange and attach to the door as well as two vertical strut pieces.

*Note: It is recommended that a 6' wide P5 door always gets a center support via a strut ring (as shown above) or another form of drop-down support. Make sure door header is square and door is operating properly before securing to center support.*

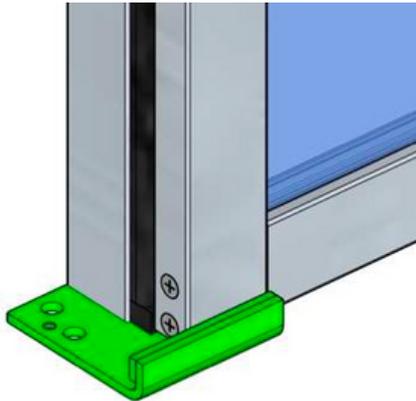


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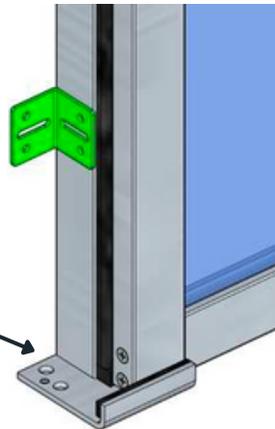
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## Step 3 – Floor Bracket



Primary attachment method.



NOTE: Do not  
drill within 2"  
of footpad.

Alternate attachment method.

The PolarSlide™ Door has a bottom footpad with mounting holes for easy floor attachment.

- **Measure** door diagonally to ensure the frame is still square before fastening to floor. Make any adjustments needed.
- **Primary Attachment:** Use the ¼-14 self-drilling screws to make floor connection.
- **Alternate Attachment:** Use the ¼-14 self-drilling screws and two brackets to attach legs to the racks and/or supporting infrastructure.



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## Step 4 – Final Checklist

The PolarSlide™ Door has now been installed. Run through this final checklist to confirm door is installed and operating correctly.

- **Confirm footpad screws.** Both footpads should have a screw installed in both holes.
- **Remove protective items.** Remove protective film from polycarbonate, shrink wrap from handles, and shipping brace from legs and door panels.
- **No bracket interference.** Test opening door panels to confirm there is no interference with the closer brackets.
- **Test door.** Open panels to hold-open position and release confirming that door opens and fully closes smoothly. Make adjustments to closer pistons as needed.